

RE: Granite, Midas and SuperShop Compound Angle Toolposts

The threads on the two bolts that hold the compound angle tool post to its base sometimes strip out. If we run out of stock, you can help the customer get back in operation until the factory shipments come in.

The bolts can be replaced by a carriage bolt. The bolt should be a standard 5/16-18 x 3/4". The head of the bolt needs to be slightly ground on two sides, 180 degrees opposite from each other, to allow the bolt to have a "T" shape to fit in the track on the compound tool post base.

Be sure to pick up new nuts for the bolts as well. The original bolts are M8 x 1.25 and will not fit on the 5/16-18 carriage bolts.

5/16-18 x 3/4"

5/16 = the diameter of the bolt

18 = the number of threads per inch

3/4 = the length of the bolt under the head

