

1220LTD & 1230 LTD STAND MOUNTING SUPPLEMENT

Installing the front bolt to secure the Midas 1220LTD or 1230LTD to the stand will require the temporary repositioning of the lead screw to get the front bolt in place. The following instructions use the diagram on page number 22-11 in the Midas 1220/1230LTD manual and is also shown on the next page..

supplement

1. Remove the left of the two taper pins 18 pg.22-11 from the left end of the lead screw. This is a tapered pin and must be driven out from the small end.
2. Remove the 2 screws 22 pg. 22-11 from the right support of the lead screw and remove the support
19 pg. 22-11.
3. Slide the leadscrew, and coupler to the right enough to access the bolt hole for the front mounting bolt.
IMPORTANT: DO NOT pull the lead screw out of the apron. This would cause a key to fall out of place.
4. Once the bolt is installed. Slide the leadscrew and coupler to the left and line up the taper pin holes. Since the pin is tapered, line up the shaft holes first, then line up the coupler holes and slide them together last. Pin goes in small end first.

