

Installation of a Quick Change Tool Post

1. The follow rest is shown laying on the top of the cross slide of a Granite machine tool.

Please note the two set screws in the shoulder of the saddle to the left of the follow rest and next to the oil nipples.

Note there are T-slot nuts mounted on the bolts in the follow rest. T-slot nuts are not used to mount the follow rest. You may use M8x1.25 socket head cap screws hex head screws for mounting.



2. Note the set screws in the shoulder of the saddle. They are located at the tip of the screwdriver in the multi-tool.

These screws are installed to keep chips and debris out of the mounting holes.

Remove these screws in order to install the follow rest.

When the follow rest is not installed, re-install the screws.

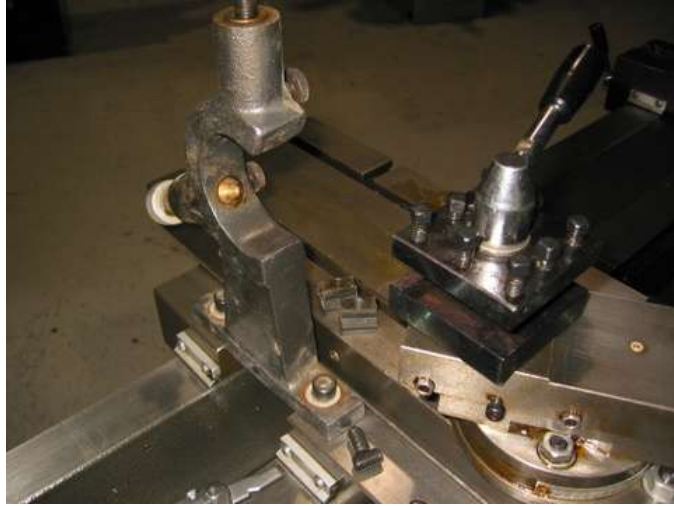


3. Set screws have been removed. Retain for re-installation.



4. The follow rest mount in the holes where the set screws were removed.

Note the follow rest installs on the shoulder of the saddle.



5. Installed follow rest shown from the tailstock.

Note the follow rest is mounted below the surface of the cross slide table where the T-slots are machined.

