

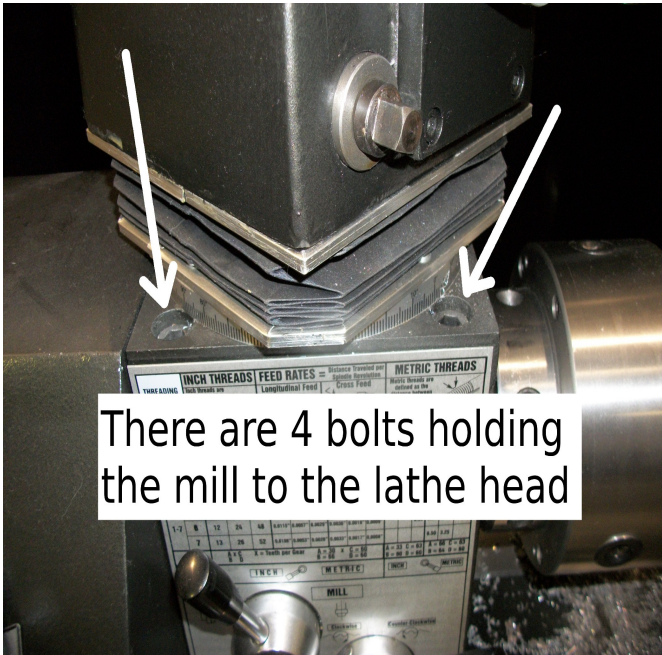
REMOVING THE MILL HEAD FROM THE GN1300 SERIES MACHINES



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DESCRIPTION: This document is for the removal of the mill head from all Granite 1300 series machines

NOTE: Item reference numbers are fro the parts diagrams in your machine manual.

STEP	DESCRIPTION	PICTURES
1	Rotate the mill head 45degrees either way to expose the 4 bolts #9 that hold the mill column to the lathe head.	
2	Lock the mill head in place with the two lock handles #119.	
3	Support the mill head with an engine hoist or similar item that will support 150 to 175 pounds. It is heavy. One normal person can not lift it.	
4	Remove the 4 attaching bolts #9 and lift the mill head off the machine.	
5	Lay the head on a table with the back side down.	
5	To install the mill head, place the mill head onto the top of the lathe head and secure with the 4 bolts #9.	

END